

# STEELCRAFT P/N: SCDHWT54X168

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	A43960-01	Cylinder: 54" O.D. x 70" Lg.
2	1	A43960-02	Cylinder: 54" O.D. x 69-1/2" Lg.
3	1	A43952 - NP	ASME NAMEPLATE
4	1	HDSE054001FJ	Head: S.E., 54" O.D.
5	1	HDSE054001FJ	Head: S.E., 54" O.D.
5	1	CPHT200300XU	Coupling: 2" NPT
7	1	CPHT200300XU	Coupling: 2" NPT
8	1	CPHT200300XU	Coupling: 2" NPT
9	1	CPHT200300XU	Coupling: 2" NPT
10	1	CPHT200300XU	Coupling: 2" NPT
11	1	CPHT200300XU	Coupling: 2" NPT
12	1	CPHT200300XU	Coupling: 2" NPT
13	1	CPHT200300XU	Coupling: 2" NPT
14	1	CPHT100300XU	Coupling: 1" NPT
15	1	CPFT100300XU	Coupling: 1" NPT
16	1	MHCO121640UC	Manway Collar: 12" x 16" x 1" x 4" Wide
17	1	GSKO121600XY	Manway Gasket
18	1	CVRB121615XC	Manway Cover
19	2		Manway Yoke c/w Bolt & Nut
20	4	A43952-L	6" X 6" X 44" LG ANGLE
21	4	A43952-FP	8" X 8" X 1" Thk. FOOT PAD WITH 1-1/4" HOLE
22	1	BKPL400055XC	Nameplate Bracket
23	2	LLTV050075QC	Lift Lug
24	2	ANDA200220XM	Anode, 2" Screwed Magnesium

### Design Specifications

M.A.W.P.: 150 psi  
 Design Temperature: 500 °F  
 M.D.M.T.: 0°F @ 150 psi  
 Impact Testing Exempt per UG-20(f) & UCS-66  
 Design External Pressure: 0.0 psi  
 Hydrotest Pressure: 195 psi  
 Corrosion Allowance: 0.0 in.  
 Code: ASME Section VIII, Div. 1 2017  
 Approximate Volume: 5537 L  
 Approximate Weight: 4605 lbs  
 Material of Construction: Carbon Steel

**Finish**  
 Interior:  
 Line with Cement to CSA, NSF/ANSI 61 Standard  
 Exterior:  
 - Primer

### Construction Notes

- Bolt holes to straddle centerlines.
- This vessel is designed with superimposed static, dynamic or cyclical reactions due to equipment or mechanical loading, or pressure or thermal variations = 0 lbs.
- This vessel is designed with thermal, mechanical, cyclical, pressure or fluid shock loadings = 0 lbs.
- Round or chamfer all sharp interior corners.
- This vessel is designed to contain a non-lethal gas, vapour or a non-lethal liquid.

### TOLERANCES UNLESS OTHERWISE NOTED

MACHINING .X = ±.1" .XX = ±.02" .XXX = ±.005" ANGLES ±.5°	WELD FABRICATION <=24" = ±1/16" >24" = ±1/8" ANGLES = ± 0.5°
MAX. MACHINED SURFACE ROUGHNESS 125 MICROINCHES	3RD ANGLE PROJECTION

**STEELCRAFT**  
 Engineered Products Division  
 487 Lorne Avenue East, PO Box 339, Stratford, Ontario N5A 6T1  
 P. 1.800.387.6537 F. 519.271.1092 www.steelcraftinc.com

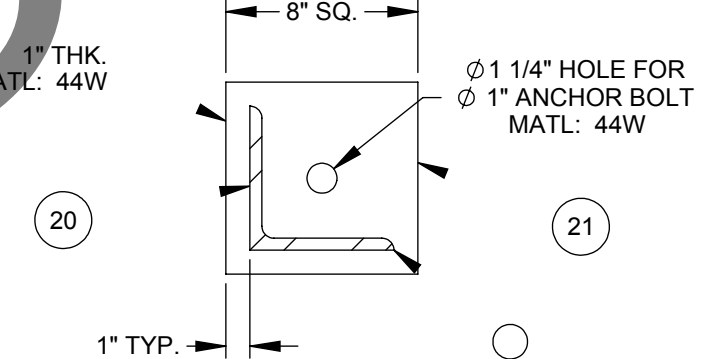
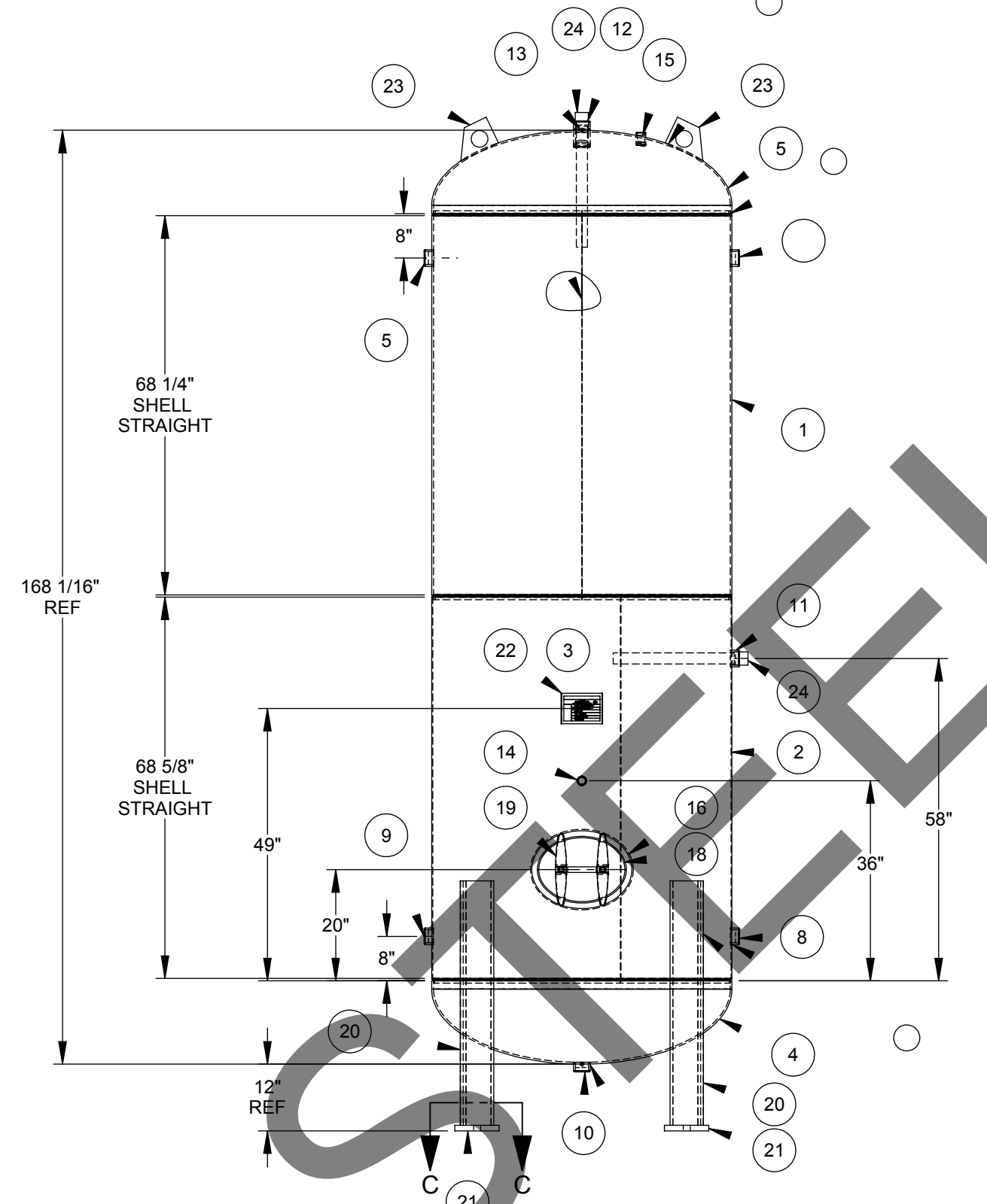
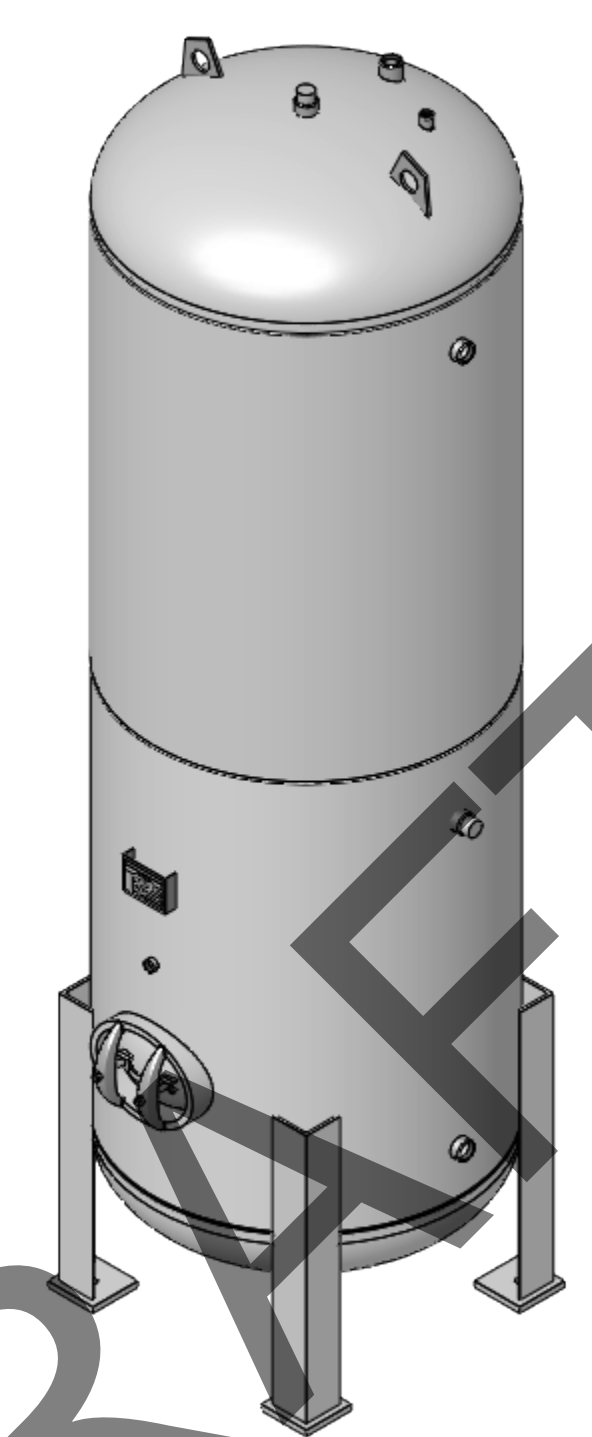
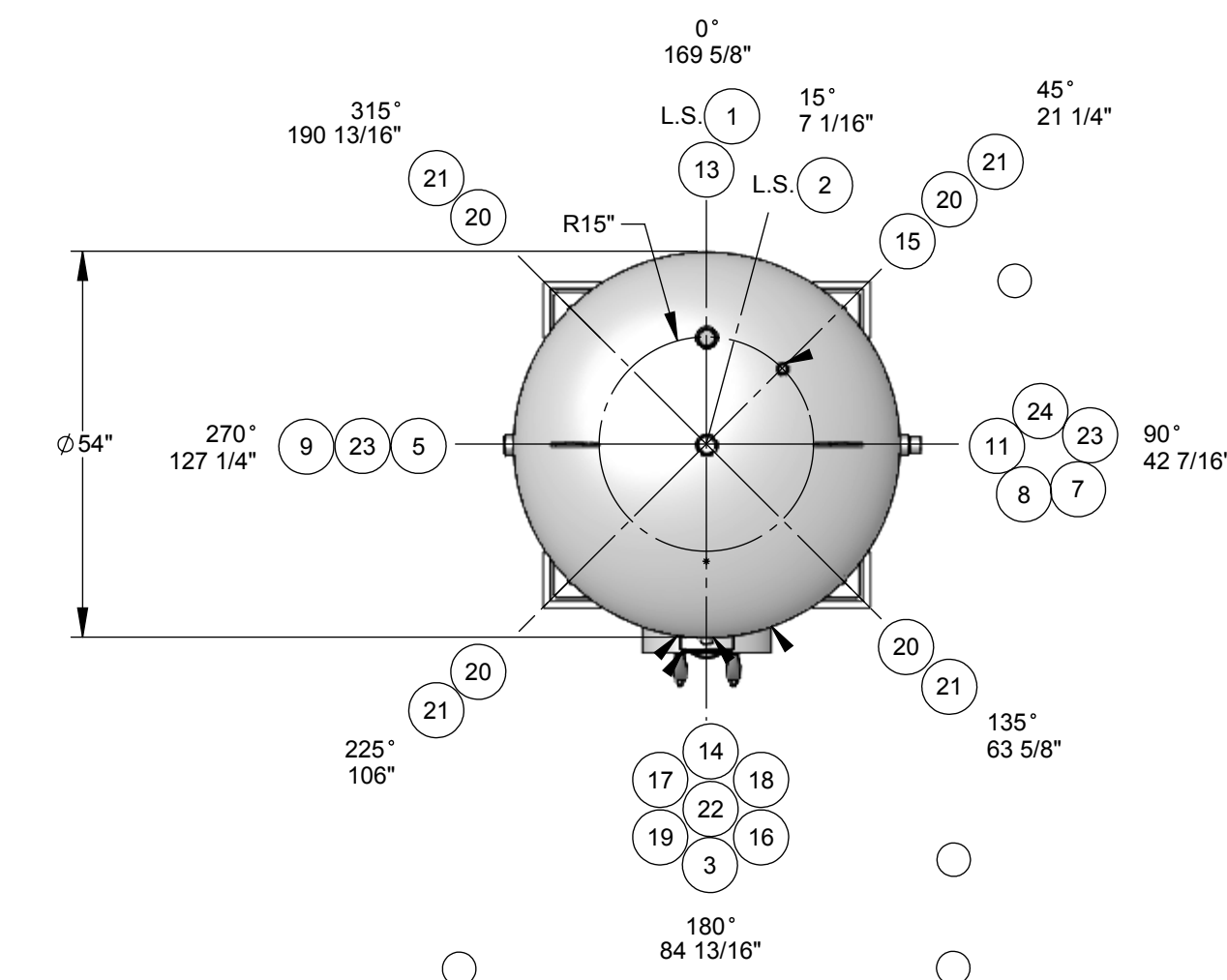
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PRODUCT: 54" O.D. X 168" HIGH STD PV

DESCRIPTION: MAIN ASSEMBLY

COMMENTS: SEE BOM FOR MATERIALS

DRAWN: PEK	CHK'D: NTS	SCALE: 2745	JOB No.:	DRAWING No.:	SHEET 1 OF 1	REV. No.:
DATE: 14/08/2019	DATE: -	WEIGHT: 2745	SCDHWT54X168	CL43960		0



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